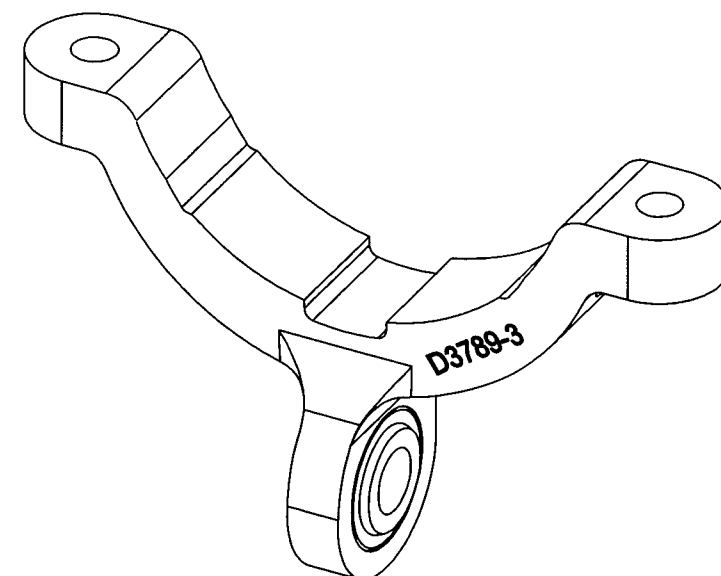
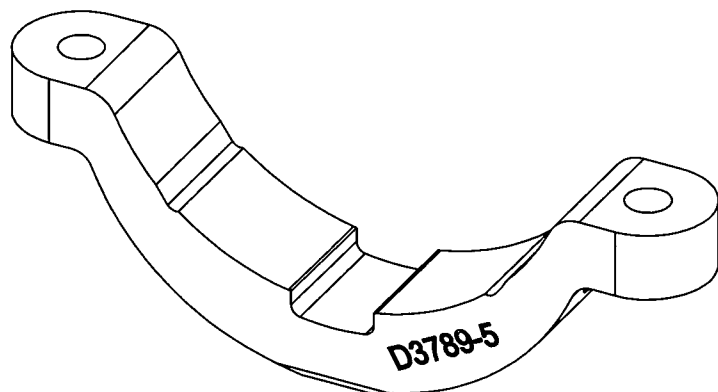


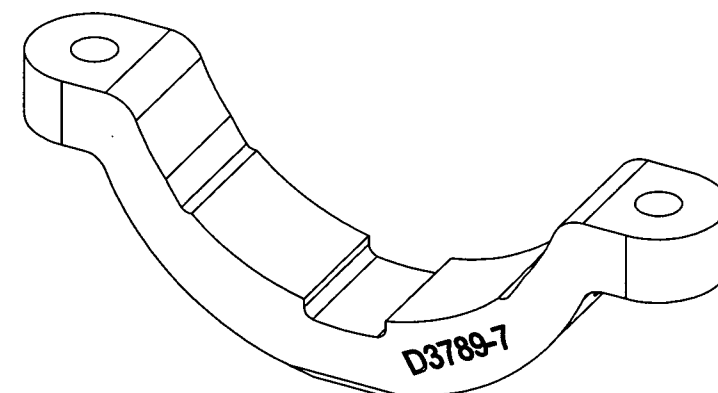
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**D3789-3 CLAMP**



**D3789-5 CLAMP**



**D3789-7 CLAMP**

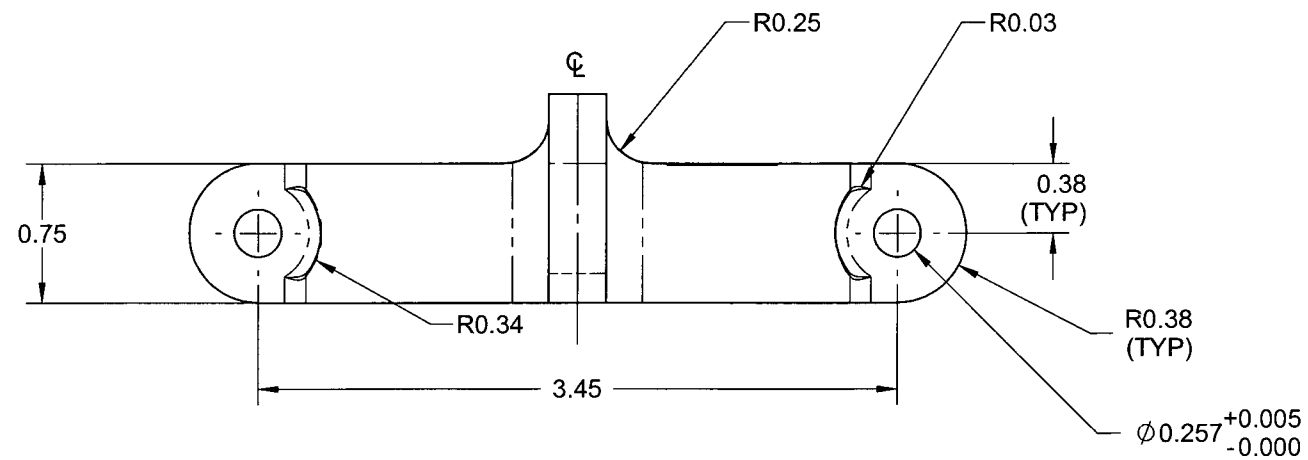
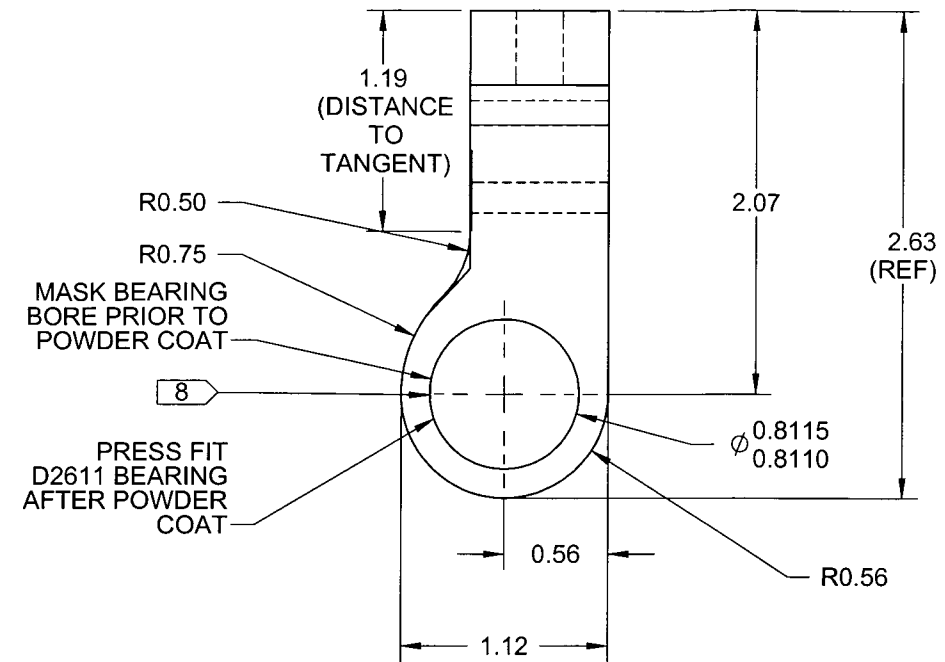
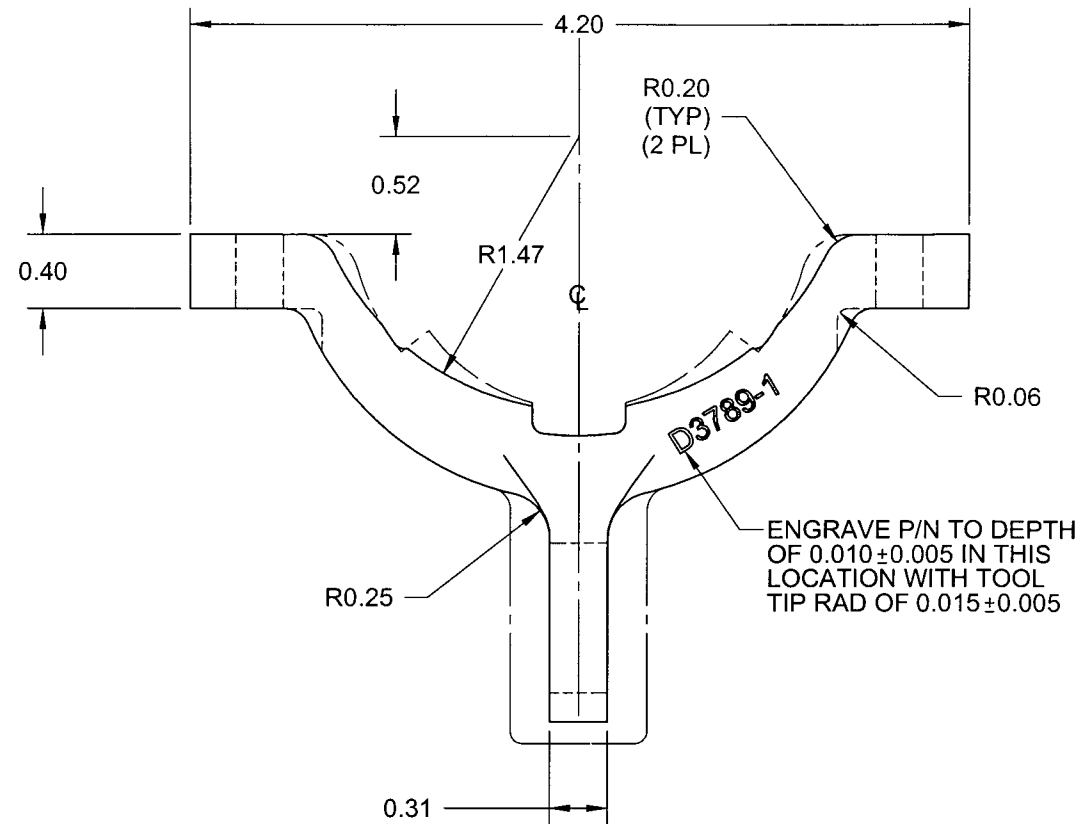
**DEO ATTACHED**

**RELEASE**  
08/12/21

**NOTES:**

- 1) MATERIAL: MANUFACTURE FROM D2423 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE WITH DART P/N AS SHOWN
- 7) WEIGHT: D3789-1, 0.16 lbs  
D3789-3, 0.16 lbs  
D3789-5, 0.14 lbs  
D3789-7, 0.14 lbs
- 8) STAKE D2611 BEARING 4 PLACES EACH SIDE AFTER POWDER COAT
- 9) PART IS SYMETRICAL ABOUT  $\phi$

A	NEW ISSUE		HS	08.05.21
REV.	DESCRIPTION		BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	HS			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3789	SHEET 1 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		CLAMP	NTS	
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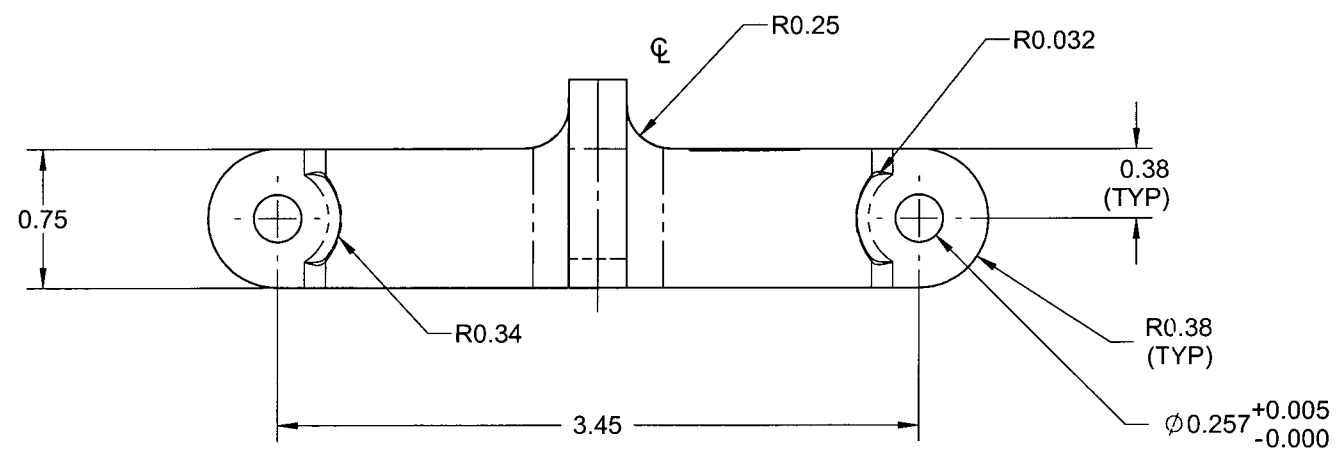
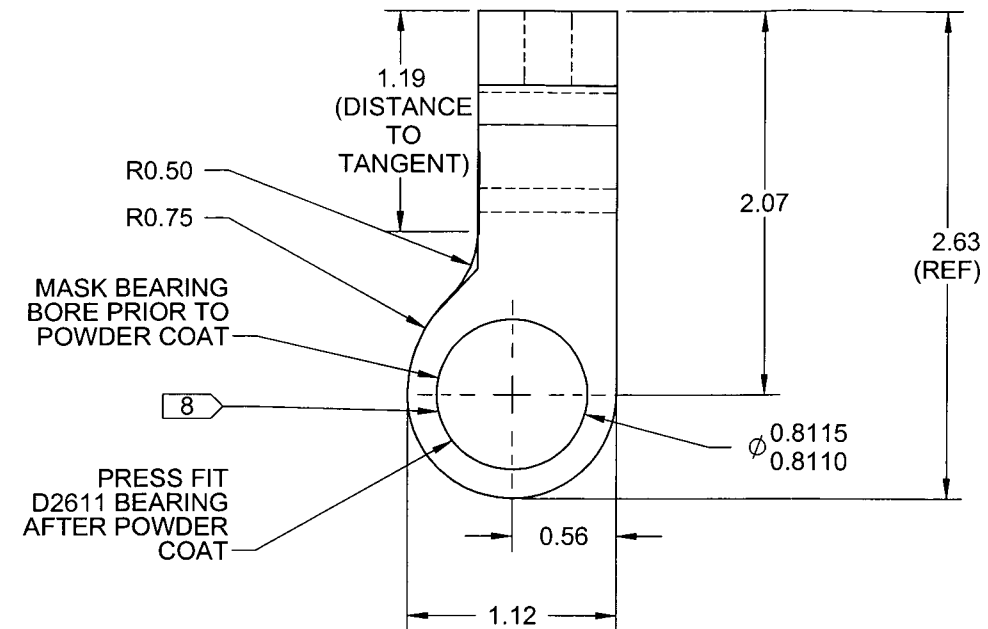
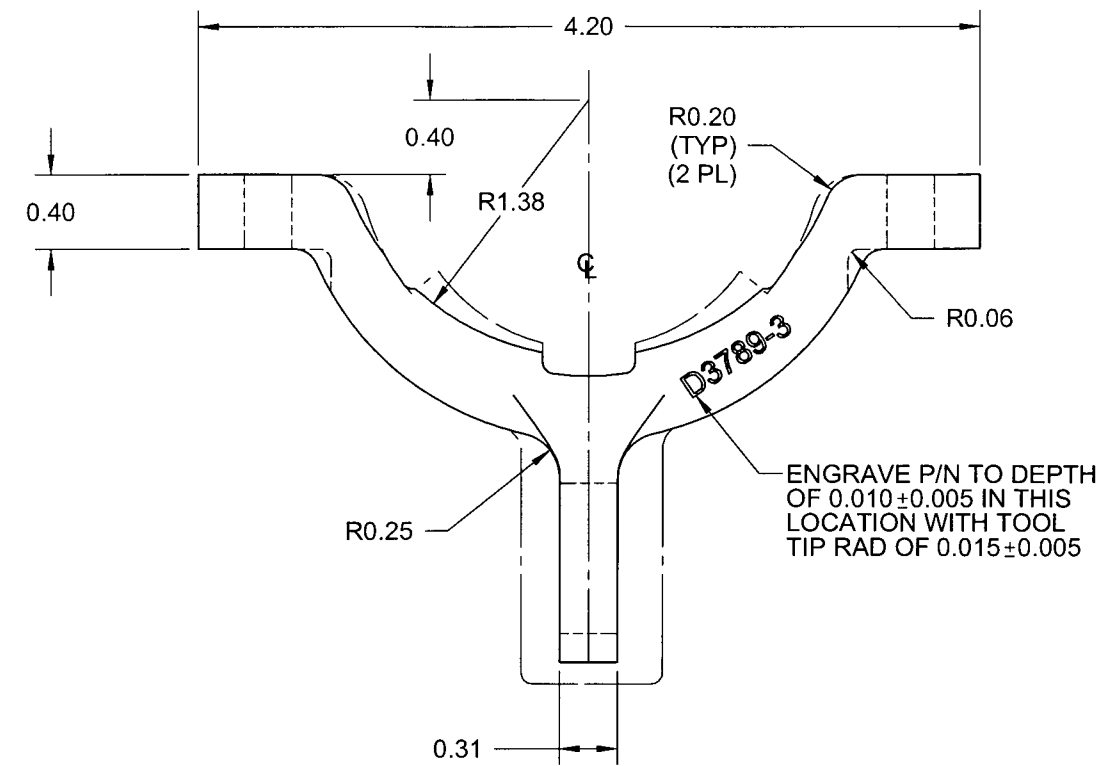


**D3789-1 CLAMP**

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MFG. APPR.	<i>[Signature]</i>	D3789	SHEET 2 OF 5
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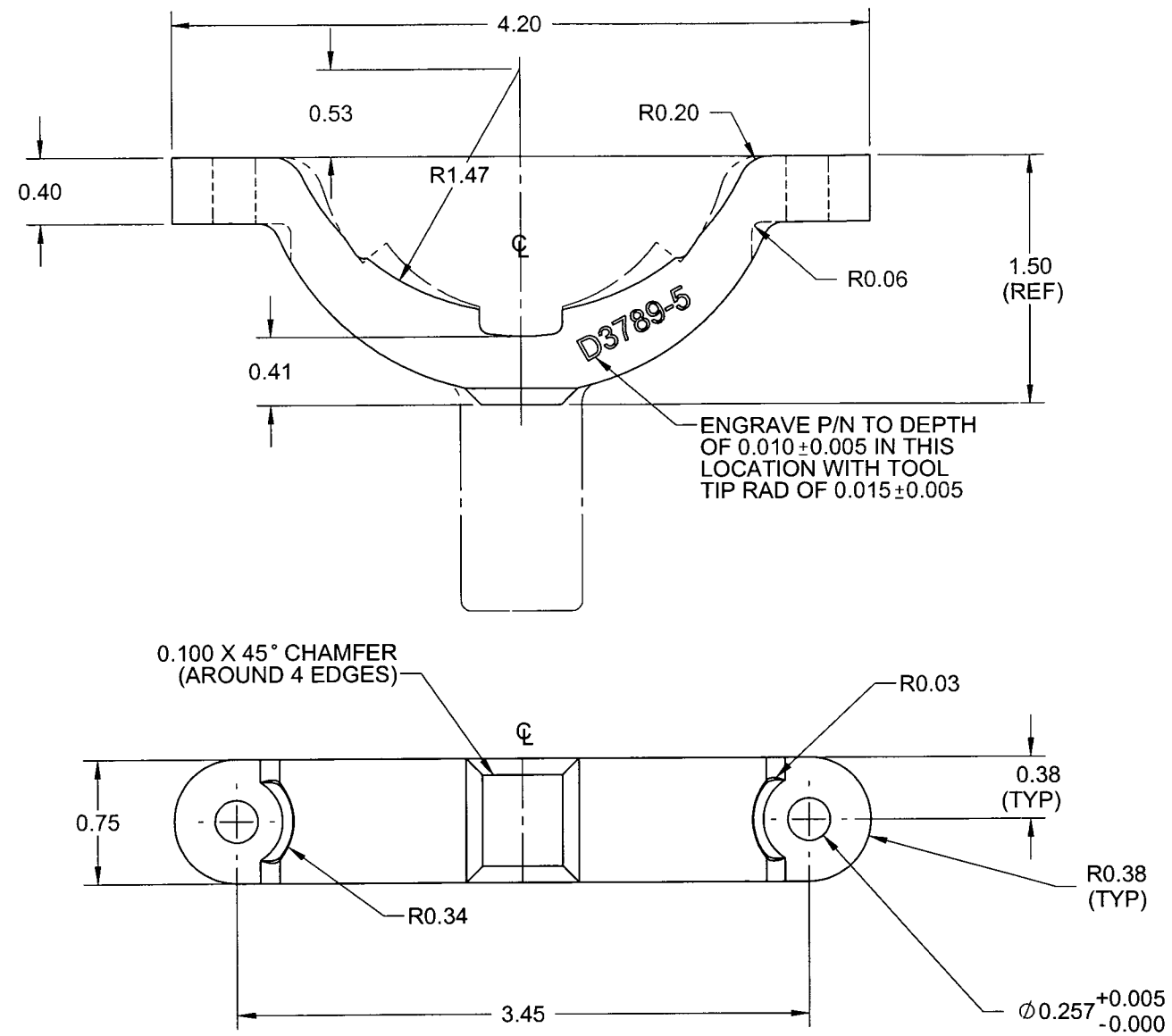


# **D3789-3 CLAMP**

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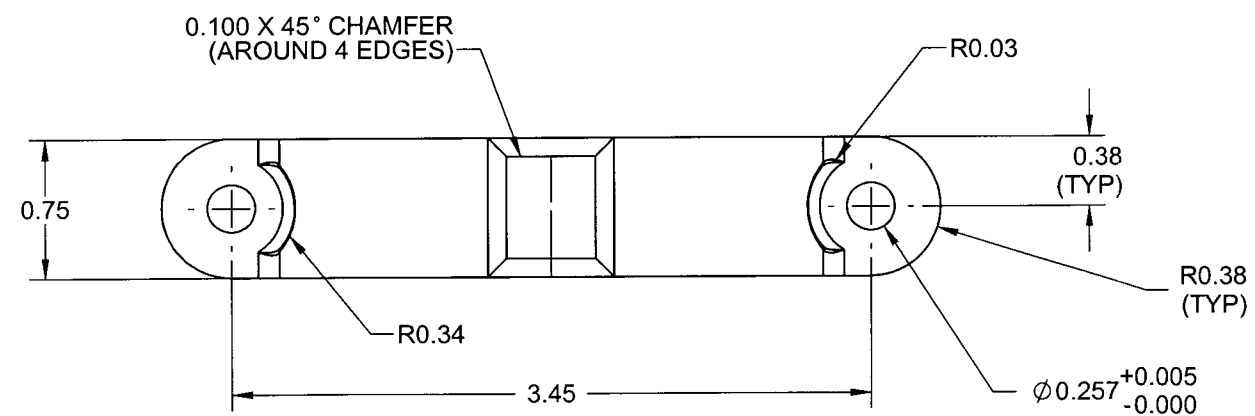
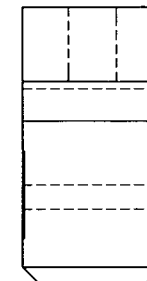
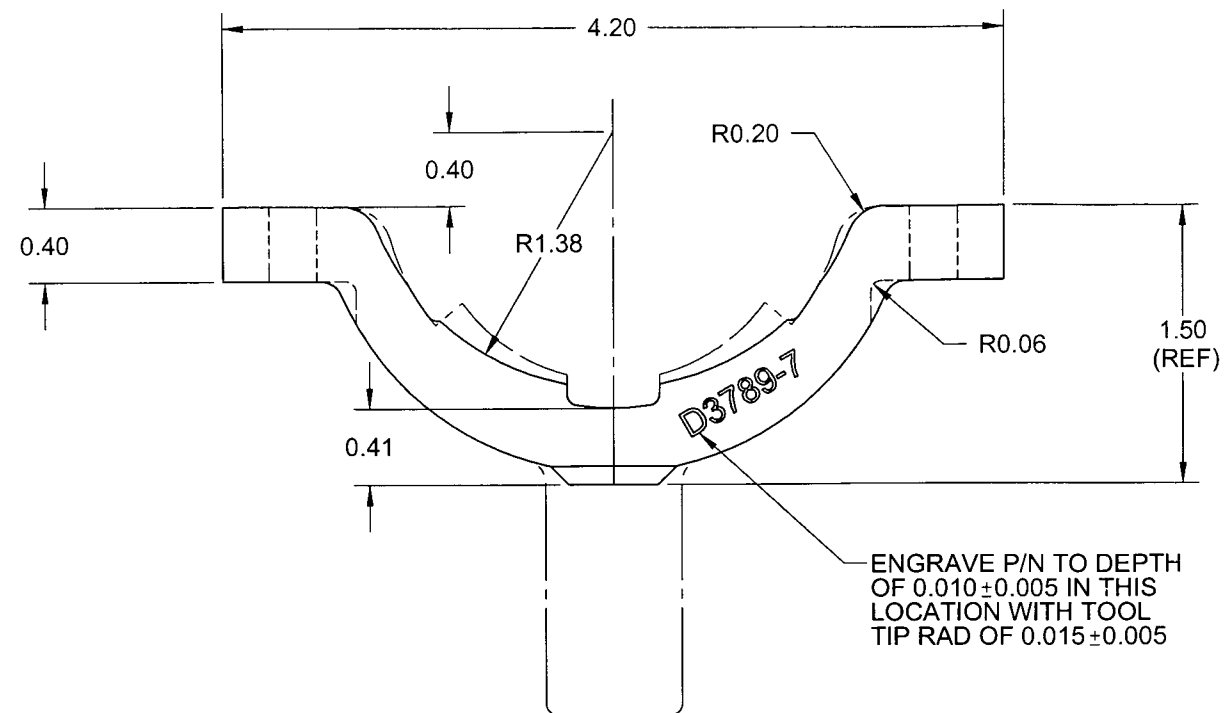


**D3789-5 CLAMP**

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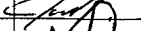

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DRAWN	HS		
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.		D3789	SHEET 4 OF 5
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**D3789-7 CLAMP**

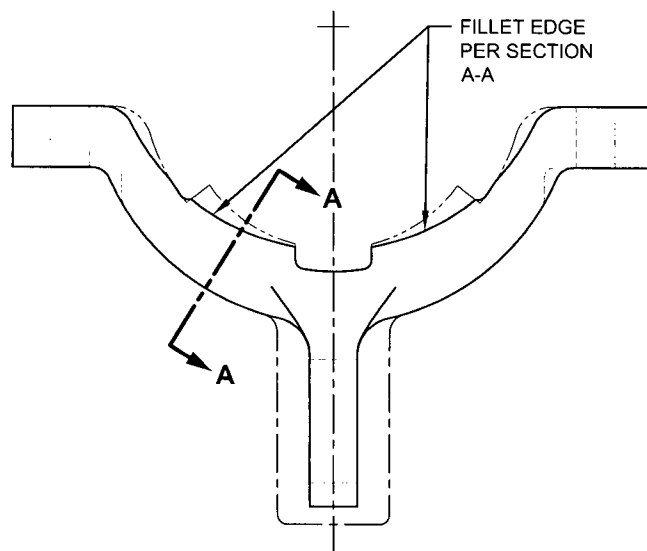
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CHECKED	<del>HS</del>	DRAWING NO.	REV. A
MFG. APPR.		D3789	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		CLAMP	NTS
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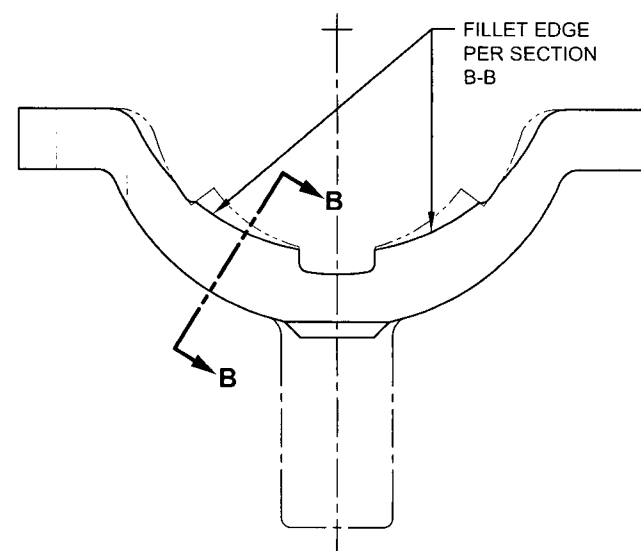
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DRAWN <i>AJS</i>	CHECKED <i>[Signature]</i>	MFG. APPR. <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DE APPR. <i>[Signature]</i>		
DATE 09.04.20	DATE 09.04.23	DATE 09.04.23	DATE 09/04/23	DATE 09/04/23		

ADD FILLETS TO -1/-3/-5/-7 PER SECTIONS A-A AND B-B TO PREVENT CHAFING OF RUBBER CUSHIONS AS SHOWN:



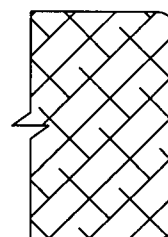
D3789-1 CLAMP

D3789-3 CLAMP



D3789-5 CLAMP

D3789-7 CLAMP



R0.06 MIN - R0.10 MAX  
2PL

SECTION A-A

SCALE 2X

SECTION B-B

SCALE 2X

**RELEASED**  
09/05/24 *[Signature]*

SEE PAR 122 FOR FURTHER DETAILS

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